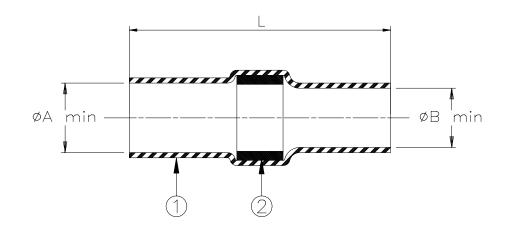
## SPECIFICATION CONTROL DRAWING



	I	Product Dimensio	Braid Dimensions		
Product Name	L	øΑ	øB	øD	ød
	max	min	min	max	min
D-106-2012	50.0	12.0	12.5	12.0	6.4
	(1.970)	(0.470)	(0.490)	(0.470)	(0.250)

## **MATERIALS**

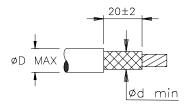
- 1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin high density.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006. FLUX: TYPE ROL1 per ANSI-J-STD-004.

## APPLICATION

- 1. This part is designed to attach braided ground straps to the gross shield of a cable or a shielded backshell adapter, rated for 125°C minimum, meeting the dimensional criteria listed, and having tin or silver plated surfaces.
- 2. Temperature range: -55°C to +135°C.
- 3. Install using Raychem-approved convection heating tools.

For best results, prepare the cable as shown:



\* A trademark of Raychem Corporation.

Raychem THERMOF DEVICES		HERMOFIT DEVICES	300 Cons	n Corporation stitution Drive ark, CA 94025	SOLDERSLEEVE* DEVICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO: D-106-2012				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	drawing		ng at any time. tability of the p	e right to amend this Users should evaluate product for their	DCR NUMBER: D990010		REPLACES: D-106-2009/2040	
DRAWN BY: DATE: M. FORONDA		DATE: 5-Ja	1-99	PROD. REV. C	DOC ISSUE:	SCALE: None	SIZE:	SHEET: 1 of 1