

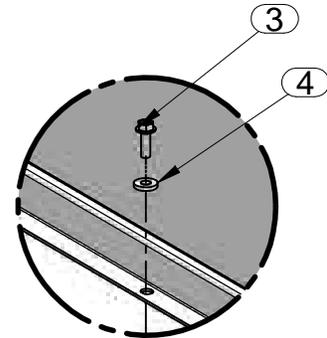
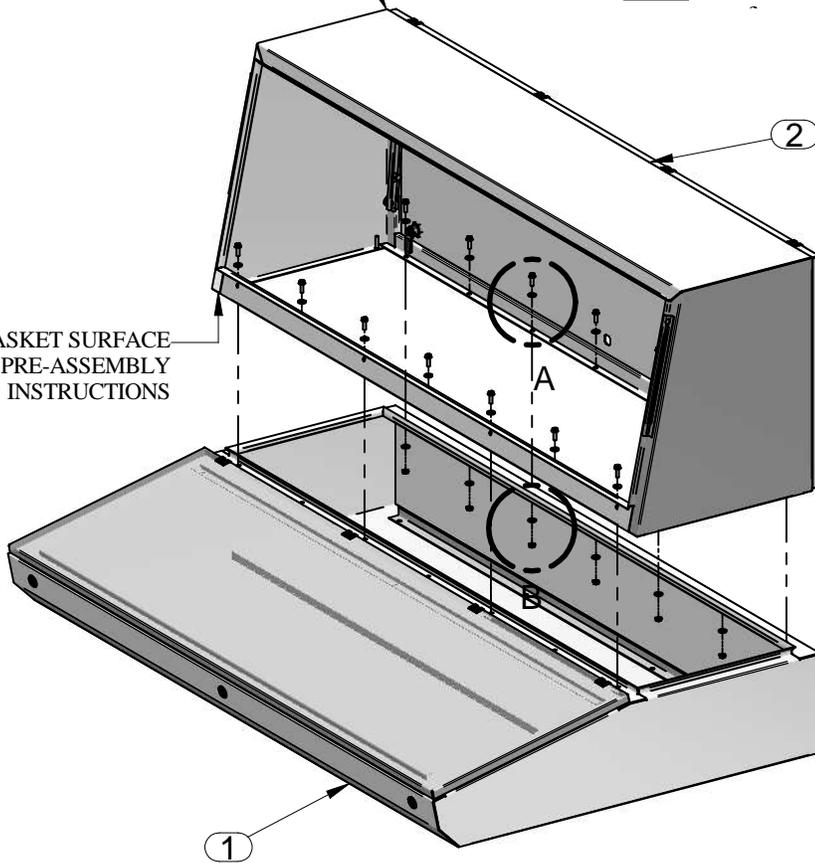
PRE - ASSEMBLY INSTRUCTIONS:

Caution: Check gasket on bottom of turret for damage before assembly. If cut or torn, contact Hammond Manufacturing for immediate replacement.

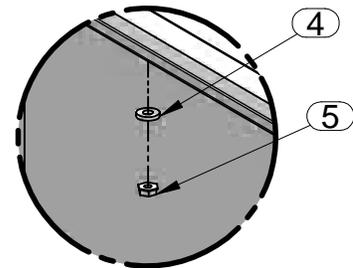
Note: When assembling total modular system build from the floor emply ease. Plinth > Base Unit > Desk Unit >

FRONT PANEL REMOVED TO ILLUSTRATE SCREW PLACEMENT

GASKET SURFACE SEE PRE-ASSEMBLY INSTRUCTIONS



DETAIL A SEE STEP D FOR INSTRUCTIONS



DETAIL B

ASSEMBLY INSTRUCTIONS:

- A) Open doors or remove doors for ease of assembly. This will allow for visual alignment of mating parts. Avoid handling or hitting gasket on objects.
- B) Align turret (item 1) over top opening in desk unit (item 2). Side edges of turret and desk are to be flush.
- C) Front and rear slots in turret bottom to be aligned with mounting slots on desk top.
- D) Once the turret is seated properly on the desk assemble using 1/4-20 x .75 HEX HD. screws 1/4-20 KEP nuts and sealing washers (item 3,4, & 5) provided. Use sealing washers both top and bottom. Torque screws and nuts to 115 in/lbs.

PARTS LIST

ITEM No.	DESCRIPTION	QTY
1	DESK UNIT	1
2	TURRET UNIT	1
3	1/4-20 X 3/4 HEX CAP SCREW	4-14
4	1/4 SEALING WASHER	4-14
5	1/4-20 KEP NUT	4-14

TOOL BOX



3/8, 7/16" Socket Wrench



3/8, 7/16 Open Wrench

