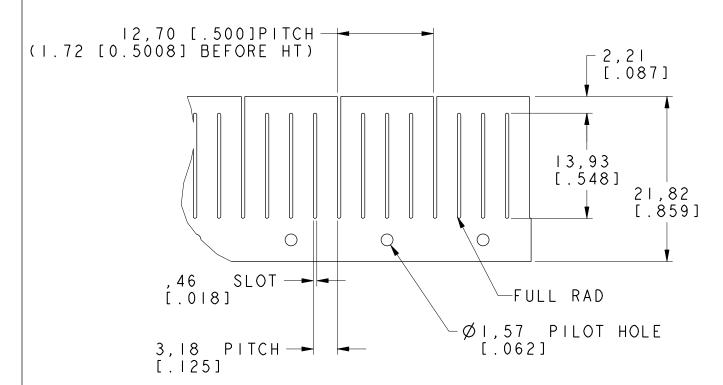


DWG. NO. 0077-0043 REVISIONS ECO-E731 & E766. ADDED TAPE, PILOT HOLES, AND HT SHRINKAGE. DELETED WIDTH. RKM 02/25/99 EWS 3/1/99 02 REMOVED 1/2 SLOT FROM BOTH ENDS 15.982±.025 LENGTH WAS 16.000±.187 ECO - #E792 AD 03/10/99 03 EWS 03/15/99 ADDED EXTENDED LINER TO PSA ON DRAWING EČO #E870 AD 04/29/99 EWS 04/29/99 04 ADDED ANGULAR TOLERANCE ON LEGS ECO #E940 AD 06/03/99 EWS 06-07-99 05 ECO-E5841 UPDATED TOL BLOCK SDH 03/06/07 06 EWS 03/06/07



FLAT PATTERN SCALE 2:1 TOL. $\pm$  0.013 [0.0005] ON **ALL DIMENSIONS** 

-2,03 [.080] [.121]-∠+4° OUT -2° IN 11,43 [.450] -<u>+ 4°</u> OUT 6,65 [.262] DETAIL -3.81 [0.150] WIDE PSA SCALE 4:1 6.17 [0.243] WIDE LINER

MATERIAL:	TOLERANCES NOT SHOWN	
0.09 [0.0035] ±0.005 [0.0002] BeCu ALLOY 25 1/4 HARD	DECIMAL 2 PL'S ± .25 [0.010]	
Decu ALLOT 23 174 HAND	DECIMAL 3 PL'S ± .127 [0.005]	
HEAT TREAT: TO DPH 383 MIN	angular ± 3°	•
USING A 500 GRAM LOAD	THIRD	
THICKNESS AFTER: CLEANING	ANGLE $(+)$	
0.08 [0.0031] MIN	PROJECTION	REF.
FINISH: AS REQUIRED	1 2 1	DWG.
AS NEWOTHED	[INCH] 2:I	
CAD MAINTAINED DRAWING. MANUAL CH	HANGES UNAUTHORIZED. 🕞	

DATE: 12/22/98 DRAWN BY: CHECKED: DATE: 12/22/98 APPROVED: DELAWARE WATER GAP

LAIRD STANDARD DWG NO.

NO. REV 0077-0043 06 SHEET I OF I

DATE:

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DWG. NO. 0077-0043